

1 Can Carbon Dioxide Capture and Storage from Power Plants Reduce 2 the Environmental Impact of Electricity Generation?

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6 **ABSTRACT:** Carbon dioxide capture and storage has been presented as a necessary component of energy plans, because it is
7 presumed to deliver significant environmental benefits. In this study, we systematically evaluate the environmental impact of
8 electricity generated by natural gas and coal power plants with selected CO₂ capture technologies with and without CO₂ storage.
9 To examine uncertainties that could arise from the provided environmental impacts of the applied methodology of life cycle
10 assessment, we perform sensitivity analyses of important parameters over a large range of values. In addition, a sensitivity analysis
11 of the thermodynamic efficiencies allows evaluation of power plants with different thermodynamic performances. We find that, in
12 plants using either natural gas or coal, post-combustion capture results in a higher environmental impact per MWh than that of
13 business-as-usual (i.e., no CO₂ capture). Furthermore, chemical looping combustion only marginally decreases the environmental
14 impact of electricity generation in natural gas plants, while in coal plants it can decrease the impact by up to 17%. In addition,
15 CO₂ transportation and storage result in a net negative environmental impact, making an improvement in comparison to the
16 business-as-usual environmental footprint of a plant more difficult. Overall, the most decisive factor affecting the environmental
17 impact of electricity is the energy penalty associated with CO₂ capture; because of this factor, CO₂ capture and storage does not
18 necessarily result in a reduction of the overall environmental impact.

1. INTRODUCTION

19 According to the IPCC report on carbon dioxide capture and
20 storage (CCS), measures to reduce anthropogenic CO₂
21 emissions include reducing energy demand, increasing the
22 efficiency of energy conversion and/or energy utilization,
23 switching to less carbon-intensive fuels, increasing the use of
24 renewable energy sources and nuclear energy, and utilizing CCS.¹
25 CCS is a three-step process, consisting of (i) CO₂ capture and
26 compression to a high pressure, (ii) CO₂ transport to a selected
27 storage site, and (iii) CO₂ storage. Over the last several years,
28 CCS has been strongly supported as a means to mitigate CO₂
29 emissions from the combustion of fossil fuels,^{1–5} attracting
30 substantial financial resources intended for global energy and
31 climate solutions.^{6,7} Transport and, particularly, storage are both
32 areas of concentrated research activity that are still associated
33 with high risk and uncertainty.² Furthermore, although several
34 alternative approaches for capturing CO₂ have been proposed in
35 a relatively short period of time,^{8–10} few appear promising, with
36 respect to efficiency and cost.^{11–16} As discussed in a VGB
37 PowerTech report involving CCS,⁵ any emission reduction (up
38 to practically 100%) can be achieved with a sufficiently high level
39 of monetary expenditure. The question is whether a given CCS
40 strategy is a reasonable measure when balancing the benefit to
41 the environment against a greatly increased cost.
42 Life cycle assessment (LCA) is a methodological tool used to
43 quantitatively analyze the life cycle of activities within the context
44 of environmental impact. Recently published LCA studies on the
45 performance of CCS in the power sector base their results on
46 individual impact categories, such as global warming, human
47 toxicity, and others.^{17–20} These types of analyses focus, however,
48 on one-to-one comparisons of specific impact categories, rather
49 than on overall evaluations of plant performance.

2. METHODOLOGY

50 In our analysis, we use the ability of the life cycle impact
51 assessment (LCIA) method Eco-indicator 99²¹—one of the
52 most widely used life cycle impact assessment methodologies -
53 that aggregates all individually calculated environmental
54 impacts of an activity into a single number using normalization
55 and weighting. In this paper, we present a tool that allows
56 objective evaluation of CCS technologies, which can aid public
57 policy decision-making, concerning its implementation.

58 The environmental impacts for each aspect of coal and
59 natural gas CCS plants (e.g., CO₂ emissions, construction, etc.)
60 are combined to calculate the environmental impact of the
61 electricity (EIE) of the plants (based on the method of
62 exergoenvironmental analysis (e.g., ref 22). In the present
63 analysis, the EIE is the main parameter used to compare the
64 environmental performance of selected energy conversion
65 systems. In earlier work of the authors, power plants with
66 several CO₂ capture methods have been simulated and their
67 thermodynamic, economic and environmental performance
68 have been studied.^{23–25} Two of these CO₂ capture technologies
69 are chosen for the analysis presented here.

70 The analysis is conducted for three natural gas- and three
71 coal-fired power plants. Each group of plants includes a
72 reference plant, which represents the business as usual scenario,
73 and two power plants with CO₂ capture: one with chemical
74 absorption using monoethanolamine (MEA),^{27,28} and one with
75 oxy-fuel chemical looping combustion (CLC).^{29–33} These CO₂
76 capture technologies represent the most technologically

Received: April 23, 2014

Revised: July 3, 2014

77 mature, and the most promising (in terms of efficiency) CO₂
78 capture alternatives, respectively.¹³ The CCS plants are first
79 examined including only CO₂ capture and, subsequently, also
80 including transport and storage (see section 2.3).

81 The simulation of the plants with CO₂ capture was
82 performed by incorporating the capture methods into the
83 structure of the respective reference power plant.¹³ In order to
84 evaluate the plants under comparable conditions, the parameters
85 and operation of the capture plants agree with those of the
86 reference plants whenever possible. In this way, it is possible to
87 directly isolate the effects of the capture technologies.

88 In the CLC plant, we assume that 98% of the fuel is
89 combusted, while the rest is considered to remain unreacted
90 and is regarded as a pollutant. Chemical absorption captures
91 ~85% of the produced CO₂, while the CLC plant captures
92 close to 100%. The environmental footprint of the plants is
93 calculated assuming favorable (i.e., best-case) conditions with
94 minimal losses, in the sense that we do not account for the
95 production of chemicals that would normally be disposed of to
96 the environment after their use in the MEA plant²⁰ and small
97 amounts of NO_x emissions that would be formed during CLC
98 combustion. Also, assuming marginal contribution to the total,
99 the environmental impact of the production of the chemicals
100 used to separate the CO₂/O₂ in the CCS plants has been
101 neglected at this stage of the analysis.

102 To account for uncertainties of the LCIA method stemming
103 from subjective assumptions of normalization and weighting
104 that can affect the derived conclusions,²⁶ we conduct sensitivity
105 analyses of the individual specific impact factors applied: the
106 environmental impacts of fuel (natural gas or coal), emissions
107 (CO₂, SO₂, and NO_x) and CO₂ transport and storage. Such an
108 analysis can also be used to understand how the EIE would be
109 affected if alternative technologies were used and to reveal
110 environmentally related tolerance limits of the environmental
111 impacts. Furthermore, although CO₂ capture consumes energy
112 and results in significant efficiency penalties, it is possible that
113 the efficiencies of CO₂ capture technologies or of technologies
114 that facilitate CO₂ capture will improve in the future. To
115 account for technological progress, we vary the thermodynamic
116 efficiency of each plant and observe its influence on the EIE.
117 Starting from the default efficiencies of the MEA and CLC
118 plants, we incrementally raise their values until reaching the
119 efficiency of the respective reference plant (implying no energy-
120 input requirement for carbon capture). Although such a
121 decrease in energy demand for technologies involving CO₂
122 capture is currently infeasible, significant improvements may
123 become possible in the future through the incorporation of
124 advanced technologies, such as fuel cells.

125 **2.1. Eco-indicator 99.** Eco-indicator 99 considers three
126 types of environmental damages (end points): human health,
127 ecosystem quality, and resources depletion, each one of which
128 may include various subcategories. Because the damage categories
129 of the Eco-indicator are calculated in different units, they undergo
130 appropriate conversion that allows their combination. This
131 conversion is performed through normalization and weighting.
132 The value obtained from adding the normalized or normalized and
133 weighted environmental impacts of Eco-indicator 99, are reported
134 as dimensionless figures or in Eco-indicator millipoints (mPts).
135 One Pt is the equivalent of 1000th of the yearly environmental
136 load of the average European inhabitant.

137 Normalization and weighting depend on the relative
138 importance of different environmental effects. In an effort to
139 include different perspectives, Eco-indicator 99 includes three

“archetypes” adopted from the Cultural Theory framework:²¹ 140
the perspectives of the egalitarians, the individualists, and the 141
hierarchy. The hierarchy perspective represents a balance 142
between short- and long-term effects and is commonly 143
combined with average weighting (“H,A”) that considers (a) 144
human health and ecosystem quality of equal importance, and 145
(b) the depletion of resources half as important. The differences 146
in the specific environmental impacts according to the different 147
perspectives using three weighting methods (average, A; 148
weighting of individualists, I; and weighting of egalitarians, E) 149
are shown later in Tables 2–4. The default and more-balanced 150
option of Eco-indicator 99 (hierarchy, average “H,A”) is used 151
to produce the main results of the paper. Respective results using 152
the other two, most relevant, perspectives of the assessment 153
method (E,E and I,I) are shown and discussed in the Appendix. 154

According to Eco-indicator 99, the environmental impact of 155
the extraction of a fuel is based on its relative abundance in the 156
Earth, in the sense that its extraction and use decreases the 157
amount of easily extractable resources. This means that future 158
extractions will utilize fuels of relatively lower quality. Fuels of 159
lower energy density and/or involving energy intensive 160
extraction processes are linked to a higher environmental 161
footprint that increases fuel use by an estimated “energy 162
surplus”, which will have to be “paid for” by future generations. 163
The total environmental impact of a fossil fuel is the sum of the 164
environmental impact caused by its conventional (present) 165
extraction and that caused by its estimated energy surplus. 166

According to the default “H,A” perspective of the Eco- 167
indicator, ~94% of the total environmental impact of natural 168
gas is associated with its energy surplus and only 6% with its 169
conventional extraction. This substantial energy surplus was 170
estimated assuming that future extractions of natural gas will 171
involve crude oil, which has a relatively high environmental 172
impact. The conventional extraction of coal is associated with a 173
specific environmental impact of extraction higher than that of 174
natural gas, but its larger availability in the Earth results in a 175
lower energy surplus. Its total environmental impact, thus, is 176
calculated to be relatively small, when compared to other fuels. 177
When using the perspective E,E (normalization and weighting 178
performed based on the egalitarian perspective), the environ- 179
mental impact of coal is assigned a higher value of energy 180
surplus; this results in a higher normalized value than the 181
perspective H,A. On the other hand, the perspective I,I 182
(normalization and weighting performed based on the 183
individualist perspective) does not consider fossil fuel depletion 184
a problem and assumes zero surplus energy and present 185
extraction of fuels. Thus, the obtained results depend 186
significantly on the archetype assumed (see the Appendix). 187

Storage options for captured CO₂ depend on the location of 188
a facility. Distance and depth of a storage site increase the 189
associated environmental impact. CO₂ capture with storage in 190
deep geological formations is currently the most advanced and 191
most likely storage option to be deployed on a large scale in the 192
future. If storage has a beneficial use (use, e.g., enhanced-oil 193
recovery (EOR) or enhanced coal bed methane (ECBM) 194
recovery), the impact related to the extraction of fossil fuels can 195
be, indirectly, reduced. This happens because, by additionally 196
extracting more fossil fuels, we avoid extractions that could 197
burden future energy applications. 198

The environmental impact of transport and storage assumed 199
in this work is based on the work of Khoo and Tan.^{34,35} The 200
calculations are based on three cases: (i) mineral storage, (ii) 201
geological storage with EOR, and (iii) geological storage with 202

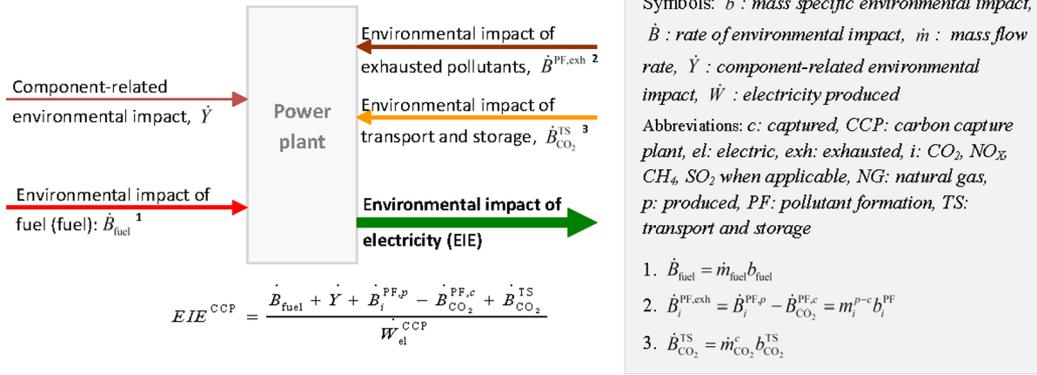


Figure 1. Power plant environmental impact flows. Arrows entering the plant represent operations that increase the overall environmental footprint of the system, the sum of which constitutes the environmental impact of the produced electricity (arrow exiting the plant).

ECBM. Khoo and Tan³⁵ evaluated five power plants, incorporating different methods for mineral storage and assuming permanent sequestration without post-treatment requirements. The mean environmental impact of the five storage alternatives is found to be 7.60 mPts/kg of CO₂ stored. When excluding the two mineral methods that present relatively high energy requirements, the environmental impact is reduced to 4.39 mPts/kg of CO₂ stored. When compared to mineral storage, geological storage with EOR is found to have a lower environmental footprint by 1.85 mPts/kg of CO₂, while geological storage with ECBM results in a lower impact by 3.07 mPts/kg of CO₂.³⁴ Thus, depending on the technology used, the environmental impact of transport and storage can vary between 1.32 and 4.39 (or 7.60) mPts/kg of captured CO₂. Because 7.60 mPts/kg of captured CO₂ imply a high environmental impact of the specific mineral storage technologies reported, we chose to neglect these energy intensive technologies and we set the highest limit of the impact factor to 5.0 mPts/kg of CO₂.

Based on the calculations of Khoo and Tan, we chose to evaluate the plant systems assuming the two extreme cases of zero environmental impact of transport and storage (Case 1) and 5.0 mPts/kg (Case 2). Storage scenarios with a lower environmental impact than 5.0 mPts/kg would lie between the curves produced for Cases 1 and 2. In all cases, we consider that all captured CO₂ is also transported and stored with the assigned specific environmental impact.

2.2. Environmental Criterion. The environmental impacts of operation and construction of a power plant are all charged to its product, i.e., the electricity. In this way, the environmental impact of electricity generated in the plants equals the sum of the environmental impacts of the fuel extraction and preparation, the construction and the emissions, as well as the transport and storage of the captured CO₂. Thus, the overall environmental balance of a CCS plant can be written as

$$EIE^{CCP} \dot{W}_{el}^{CCP} = \dot{B}_{fuel} + \dot{Y} + \dot{B}^{PF,exh} + \dot{B}_{CO_2}^{TS} \quad (1)$$

with EIE being the environmental impact of electricity, \dot{B} the rate of environmental impact associated with material and energy streams during plant operation, \dot{Y} the component-related environmental impact that includes the environmental impact of all the materials required to construct each plant component,¹³ and \dot{W} the (net electric) power. In eq 1, “CCP” stands for carbon capture plant, “el” stands for electricity, “exh” represents exhaust, “fuel” stands for natural gas or coal, PF represents pollutant formation, and TS denotes transport and

storage. Solving for the environmental impact of electricity, we obtain eq 2, also shown in Figure 1:

$$EIE^{CCP} = \frac{\dot{B}_{fuel} + \dot{Y} + \dot{B}^{PF,exh} + \dot{B}_{CO_2}^{TS}}{\dot{W}_{el}^{CCP}} \quad (2)$$

The component-related environmental impact of the overall plant \dot{Y} consists of the sum of the environmental impacts associated with construction (including manufacturing, transport, and installation), operation and maintenance, and disposal of all the individual plant components. The values of \dot{Y} are relatively low,¹³ showing that the environmental impact of a plant is determined mainly by its fuel and pollutants and much less by the components constituting it. Because of the low significance of \dot{Y} , no discounting options have been considered.

The environmental impact related to pollutant formation, \dot{B}^{PF} , represents the potential environmental impact caused by emitting the pollutants formed during plant operation to the environment. \dot{B}^{PF} is defined only when a chemical reaction takes place and pollutants are formed. In any other case, it is zero. Here, it is calculated at the system level and its generalized impact equation is

$$\dot{B}^{PF,exh} = \sum_i b_i^{PF} \dot{m}_i^{exh} \quad (3)$$

where \dot{m}_i^{exh} is the mass flow rate and b_i the specific environmental impact of pollutant i exiting the system. The pollutants taken into account for the power plants examined here include CO₂, CH₄, SO₂, and NO_x. Hence, the environmental impact of pollutant formation is defined as

$$\dot{B}^{PF,exh} = \dot{m}_{CO_2}^{exh} b_{CO_2}^{PF} + \dot{m}_{NO_x}^{exh} b_{NO_x}^{PF} + \dot{m}_{CH_4}^{exh} b_{CH_4}^{PF} + \dot{m}_{SO_2}^{exh} b_{SO_2}^{PF} \quad (4)$$

where $\dot{m}_{CO_2}^{exh} = \dot{m}_{CO_2}^p - \dot{m}_{CO_2}^c$ (c: captured, p: produced), while $b_{CO_2}^{PF}$, $b_{NO_x}^{PF}$, $b_{CH_4}^{PF}$ and $b_{SO_2}^{PF}$ are the specific environmental impacts of the annotated elements, when they are exhausted to the atmosphere.

The specific environmental impact of fuel provided to the system (b_{fuel}) is related to its extraction and preparation. Here, all the specific environmental impacts (b) refer to environmental impacts per unit of mass. Thus, the environmental impact rates associated with the fuel (\dot{B}_{fuel}) and with transport and sequestration ($\dot{B}_{CO_2}^{TS}$) of the captured CO₂ are given by the following equations:

$$\dot{B}_{fuel} = \dot{m}_{fuel} b_{fuel} \quad (5)$$

Table 1. Inventory Data and Main Results Obtained from Power Plant Simulations: Subsystem 1

	Natural Gas Power Plants			Coal Power Plants		
	reference plant	CLC plant	MEA plant	reference plant	CLC plant	MEA plant
fuel input, kg/s	14.0	14.0	14.0	42.4	42.4	42.4
CO ₂ emitted, kg/s	38.4	0.4	5.5	94.0	0.9	13.5
CO ₂ produced, kg/s	38.4	38.1 ^a	38.4	94.0	93.2 ^a	94.0
CO ₂ captured, kg/s (%)		37.7 (99.0)	32.9 (85.0)		92.3	80.5
SO ₂ emitted, kg/s				0.19	0.19	0.19
SO ₂ produced, kg/s				3.59	3.59	3.59
SO ₂ captured, kg/s				3.40	3.40	3.40
NO _x emitted, kg/s	0.05		0.05	0.10		0.10
CH ₄ emitted, kg/s		0.28				
net power output, MW	413	376	354	413	280	302
COE, €/MWh ^b	76.3	91.4	97.1	NC ^d	NC ^d	NC ^d
COA-CO ₂ , €/t ^c		45.3	74.8	NC ^d	NC ^d	NC ^d
EIE w/out TS, mPts/kWh	26.3	25.9	28.9	17.6	14.7	20.5
EIE with TS, mPts/kWh	26.3	27.7	30.6	17.6	20.2	25.6
thermodynamic (exergetic) efficiency, ε (%)	56.5	51.5	48.4	37.3	27.3	25.3

^aThe CLC plant produces less CO₂, because 2% of the fuel is not combusted. ^bCOE = cost of electricity. ^cCOA-CO₂ = cost of avoided CO₂. ^dNC = not calculated.

Table 2. Damage due to Pollutants Generated (b_{CO₂}, b_{NO_x}, b_{CH₄}, b_{SO₂}) per kg of Substance (Perspectives “H,A”/ “E,E”/ “I,I”)

element	damage to human health by climate change (DALYs)	damage to humans due to respiratory effects (PDF m ² yr)	damage to the quality of the eco-system by acidification and eutrophication (PDF m ² yr)
CO ₂	2.10 × 10 ⁻⁷ /2.10 × 10 ⁻⁷ /2.00 × 10 ⁻⁷		
NO _x		8.87 × 10 ⁻⁵ /8.91 × 10 ⁻⁵ /1.19 × 10 ⁻⁶	5.71 × 10 ⁰ /5.71 × 10 ⁰ /5.71 × 10 ⁰
CH ₄	4.40 × 10 ⁻⁶ /4.40 × 10 ⁻⁶ /4.40 × 10 ⁻⁶	1.28 × 10 ⁻⁸ /1.28 × 10 ⁻⁸ /1.19 × 10 ⁻⁸	
SO ₂		5.46 × 10 ⁻⁵ /5.46 × 10 ⁻⁵ /3.90 × 10 ⁻⁵	1.04 × 10 ⁰ /1.04 × 10 ⁰ /1.04 × 10 ⁰

$$\dot{B}_{CO_2}^{TS} = \dot{m}_{CO_2}^c b_{CO_2}^{TS} \quad (6)$$

The exergy rate of the product of the plant with CO₂ capture is calculated through its exergetic efficiency (ε) and the exergy of the product of the reference plant (denoted by RP), since the fuel is kept constant ($\dot{E}_F = \dot{E}_F^{CCP} = \dot{E}_F^{RP}$):

$$\left. \begin{aligned} \epsilon^{CCP} &= \frac{\dot{W}_{el}^{CCP}}{\dot{E}_F^{CCP}} \\ \epsilon^{RP} &= \frac{\dot{W}_{el}^{RP}}{\dot{E}_F^{RP}} \end{aligned} \right\} \xrightarrow{\epsilon^{CCP}/\epsilon^{RP}} \frac{\dot{W}_{el}^{CCP}}{\dot{W}_{el}^{RP}} \Rightarrow \dot{W}_{el}^{CCP} = \frac{\epsilon^{CCP}}{\epsilon^{RP}} \dot{W}_{el}^{RP} \quad (7)$$

Combining the environmental impact balance with the ratio between the EIE of the CCS and that of the reference plant, we obtain eq 8. This equation determines the EIE of the CCS plants, which constitutes the comparative criterion of the study.

$$EIE^{CCP} = \left[(\dot{m}_{fuel} b_{fuel} + \dot{m}_{CO_2}^{exh} b_{CO_2}^{PF} + \dot{m}_{NO_x}^{exh} b_{NO_x}^{PF} + \dot{m}_{CH_4}^{exh} b_{CH_4}^{PF} + \dot{m}_{SO_2}^{exh} b_{SO_2}^{PF} + \dot{m}_{CO_2}^c b_{CO_2}^{TS} + \dot{Y}) \epsilon^{RP} \right] / (\epsilon^{CCP} \dot{W}_{el}^{RP}) \quad (8)$$

The contribution of each term of eq 8 to EIE depends on the mass flows (Table 1) and the prescribed environmental impacts per unit of mass of the considered quantities. The Eco-indicator values used to calculate the environmental impact of electricity of the power plants can be found in Tables 2–4.²¹ The term $\dot{m}_{CO_2}^{exh} b_{CO_2}^{PF}$ of eq 8 tends to zero when the mass flow of CO₂ exhausted to the atmosphere is near zero (e.g., in the CLC plant). However, in such a case, substantial quantities of captured CO₂

Table 3. Damage due to Fuel Use (b_{fuel})

element / perspective	Damage to Resources					
	Surplus Energy for Fossil Fuel Extraction (MJ)			Present Energy for Fossil Fuel Extraction (MJ)		
	H,A	E,E	I,I	H,A	E,E	I,I
natural gas	1.50 × 10 ⁻¹	8.90 × 10 ⁻²	0.0	1.00 × 10 ⁻²	0.0	0.0
coal	6.25 × 10 ⁻³	6.73 × 10 ⁻²	0.0	3.80 × 10 ⁻²	0.0	0.0

increase the mass flow and, thereby, the environmental impact of transported and stored CO₂ ($\dot{m}_{CO_2}^c b_{CO_2}^{TS}$). Thus, the environmental benefit of any given CCS option depends fundamentally on the difference between the specific environmental impacts of CO₂ emitted ($b_{CO_2}^{PF}$) and CO₂ captured (transported and stored, $b_{CO_2}^{TS}$). To obtain any environmental benefit through CO₂ capture and storage, the environmental impact of the stored CO₂ must be lower than that of the emitted CO₂.

2.3. System Definition. To perform the life cycle assessment of the plants, we define their boundaries and collect the corresponding life-cycle inventories (LCI). The boundaries of the reference power plants start with the extraction of the fossil fuel and end with the produced electricity and the exhaust of the flue gases (Figure 2A). The LCA boundaries of the plants with emission control have the same beginning, but their end depends on the case considered. Because the energy requirement associated with CO₂ capture (separation and compression) is covered internally by the plant, CO₂ capture is considered part of Subsystem 1 and not a

Table 4. Normalized and Weighted Damage due to Fuel Use (b_{fuel}) and Pollutants Generated (b_{CO_2} , b_{NO_x} , b_{CH_4} , b_{SO_2}) Based on Perspectives H,A, E,E, and I,I

element / perspective	Total Normalized and Weighted Damage (Pts/kg)		
	H,A	E,E	I,I
NG (LHV: 50.0 MJ/kg)	1.90×10^{-1}	1.67×10^{-1}	0.0
coal (LHV: 27.0 MJ/kg)	2.22×10^{-2}	8.18×10^{-2}	0.0
CO ₂	5.45×10^{-3}	4.06×10^{-3}	1.33×10^{-2}
NO _x	2.75×10^0	2.28×10^0	3.96×10^{-1}
CH ₄	1.14×10^{-1}	8.54×10^{-2}	2.94×10^{-1}
SO ₂	1.50×10^0	1.16×10^0	2.66×10^0

separate LCA subsystem. On the other hand, transport and storage of the captured CO₂ is examined as a separate stage that begins with the amount of the CO₂ captured and ends with the amount of CO₂ sequestered (Subsystem 2). Thus, Case 1 (Subsystem 1, power plant with CO₂ capture) ends with the capture of the CO₂, the exhaust of the “clean” flue gas and the generated electricity, while Case 2 (Subsystems 1 and 2) ends with the sequestration of the CO₂, the exhaust of the “clean” flue gas, and the generated electricity (Figure 2B).

In order to achieve comparable operational conditions for all plants, the inventory data (Table 1) for Subsystem 1 are based on detailed simulations of natural gas¹³ and explicit assumptions of coal power plants from previous work.^{36,37} Using these data, we calculate the environmental impacts of emissions and construction using the Eco-indicator 99

methodology, allowing, finally, the calculation of the total environmental impact of the CCS plants. When Subsystem 2 is included in the analysis, we assign a predefined environmental impact that includes all related pollutants of the process.

The functional unit of published studies on the LCA of energy conversion systems is commonly a constant amount of energy (1 kWh or 1 MWh). However, our analysis is based on a study examining plants working under similar conditions. If we were to assume a constant amount of net generated energy, when the internal power consumption of the plants increases due to CO₂ capture, we would have to input larger amounts of fuel that would require differently designed plant equipment. In an attempt to keep the plant structure, equipment sizes and operating conditions as similar (and comparable) to those of the reference plant as possible, we maintain a constant fuel input for all plants. The coal and natural gas reference power plants are assumed to generate approximately the same power output, in order to be comparable. Thus as the comparison basis of our analysis, we chose the fuel input that produces a net power output of 410 MW in the reference plants. This assumes equal power output per unit of time in our reference systems. The EIE of the power plants are reported in values per MWh and can be used to compare plants of similar size.

To ensure the same power output in the reference coal plant as in the reference natural gas plant, larger mass flow rates of coal must be used, because coal has a lower heating value than natural gas. Coal combustion generates higher amounts of CO₂ requiring relatively larger amounts of energy for CCS, while it also generates

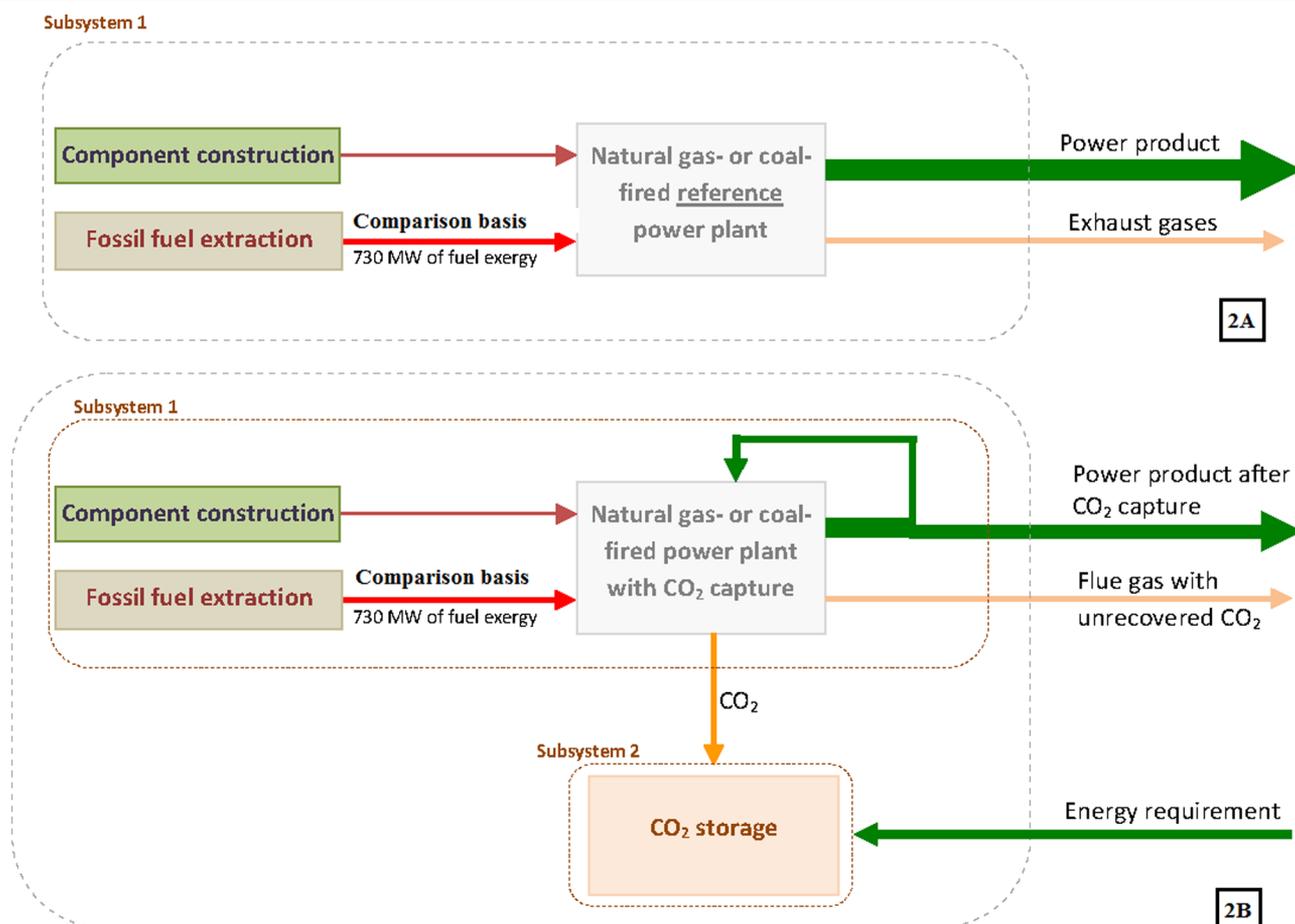


Figure 2. LCA boundaries of (A) reference power plants and (B) power plants with CCS.

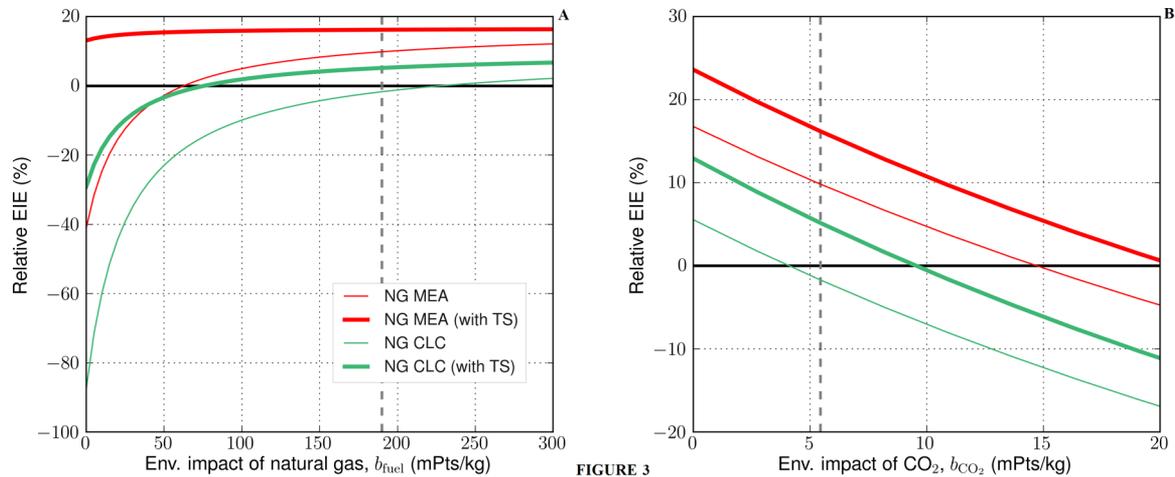


Figure 3. Effect of the environmental impact of (A) natural gas and (B) CO_2 on the EIE of the plants, relative to the reference plant (for an environmental impact of transport and storage of 0.0 – “NG MEA/CLC” – and 5.0 mPts/kg – “NG MEA/CLC (with TS)”). Negative values of the relative EIE imply environmental benefit.

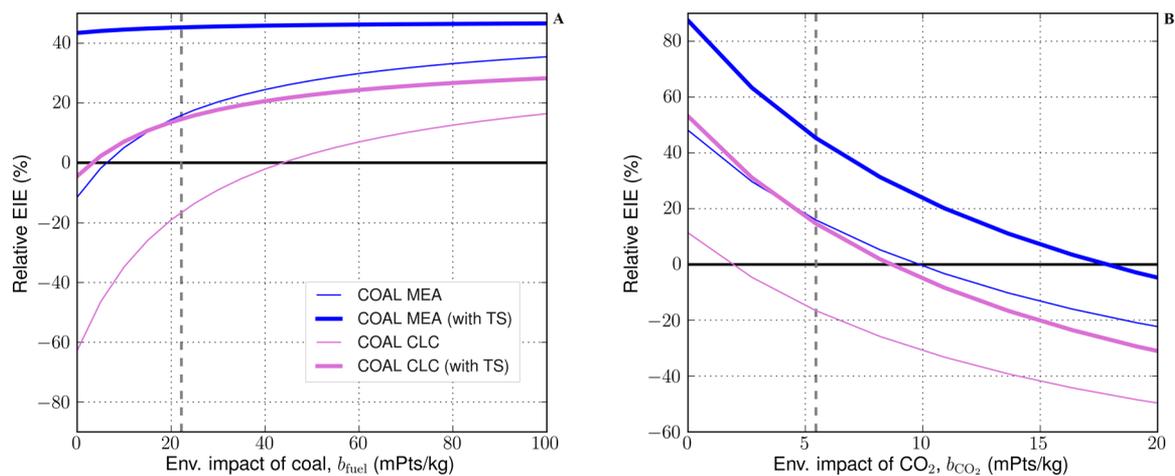


Figure 4. Effect of the environmental impact of (A) coal and (B) CO_2 on the EIE of the plants, relative to the reference plant (for an environmental impact of transport and storage of 0.0 – “COAL MEA/CLC” – and 5.0 mPts/kg – “COAL MEA/CLC (with TS)”). Negative values of the relative EIE imply environmental benefit.

relatively substantial SO_2 emissions, the magnitude of which depends on the sulfur content of the coal. Worldwide regulations of emissions limit the allowed SO_2 exhausts of power plants whereas existing technologies already allow high removal efficiencies.³⁸ Here, to maintain the emissions at a low level, we conservatively assume that 95% of the generated SO_2 is captured in desulfurization units and 5% of it is exhausted to the atmosphere. The desulfurization unit is assumed to have an energy penalty of 2.15 MW/kg of captured SO_2 ,³⁶ which translates into an energy penalty of 1 percentage point in the reference coal power plant (resulting operating exergetic efficiency: 37.3%).

3. RESULTS

Figures 3–5 present the results from varying parameters of eq 1: The default environmental impacts of fuel and $\text{CO}_2/\text{SO}_2/\text{NO}_x$ emissions (H,A), as well as the efficiency for each of the CCS plants relative to the reference plant operating with the same fuel. When comparing with the other two perspectives (E,E and I,I), CCS is favored more when using the perspective H,A (see the Appendix). This stems mainly from the difference between the normalization values of the perspectives.

Performing sensitivity analyses of specific values of environmental impacts, and looking at results relative to a reference plant, eliminates several uncertainties that could arise from using different life-cycle impact assessment methods. Negative values of the relative EIE indicate a reduction in the environmental footprint when CCS is applied, while positive values indicate that using CCS results in a higher environmental impact than exhausting the generated emissions to the environment (business as usual).

3.1. Natural Gas Power Plants. The exergetic efficiency of the reference natural gas plant is 56.5%, and its EIE using the default values of Tables 2–4 is found to be 26.3 mPts/kWh.¹³ As shown in Figure 6a, when the perspective H,A is used, 88.2% of the environmental impact of electricity of the reference plant is associated with the extraction of the fuel used, 7.0% with the emissions of CO_2 , 4.7% with the NO_x emissions, and only 0.2% with the plant construction.

The calculated exergetic efficiencies of the MEA and CLC plants are 48.4% and 51.5%, respectively. The IEA report related to energy technology perspectives on scenarios and strategies to the year 2050⁴ reports that the current energy penalty for CO_2 capture in gas plants with chemical absorption is ~ 8 percentage points, which is a value that also agrees with

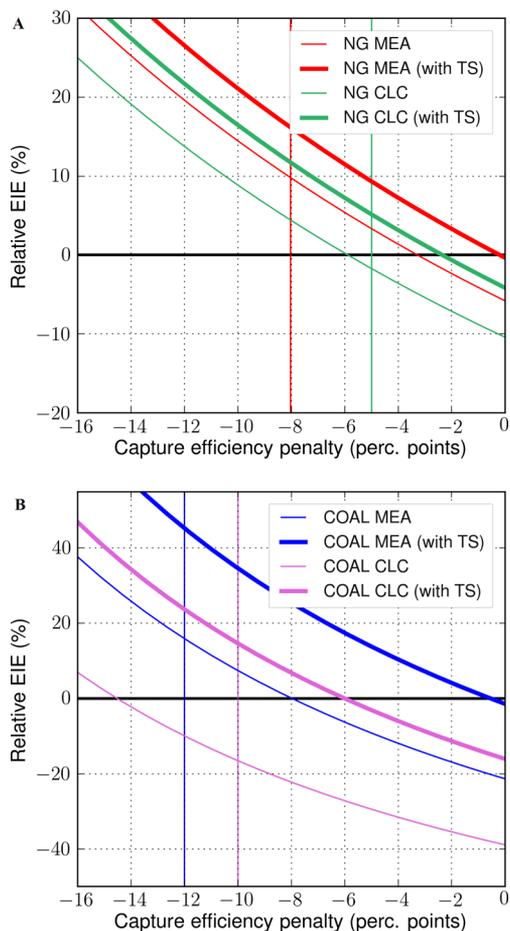


FIGURE 5

Figure 5. Effect of the overall thermodynamic efficiencies on the EIE of the plants, relative to the reference plant (for an environmental impact of transport and storage of 0.0 – “COAL/NG MEA/CLC” – and 5.0 mPts/kg – “COAL/NG MEA/CLC (with TS)”). Negative values of the relative EIE imply environmental benefit.

our calculations. Detailed data on the performance of these plants can be found in ref 13. Using the default impact assessment values, the EIE of the MEA and CLC plants is 28.9

and 25.9 mPts/kWh, respectively. Small differences between the EIE reported here and in previous work³⁹ stem from the progress in the methodological process of the analysis and, specifically, from the fact that the environmental impact of conventional extraction of the fuel was previously neglected.

For the default impact assessment values and without transport and storage (Case 1), the EIE of the CLC plant is only marginally lower than that of the reference plant, while CO₂ capture through chemical absorption is found to be environmentally worse than business as usual. We find that when lower values are assigned to the environmental impact of natural gas (Figure 3A), the EIE of the plants decreases rapidly. This happens because the impact of the natural gas on the EIE declines, increasing the relative effect of CO₂ emissions. Conversely, if the impact of natural gas is increased, it begins to dominate the overall environmental impact calculation and the differences among the CCS plants decrease. The MEA plant can be considered as environmentally neutral or better than the reference plant only if the specific environmental impact of natural gas is set to a value of less than 62.6 mPts/kg (Figure 3A), which is approximately one-third of its default value (190.0 mPts/kg). In contrast, the EIE of the CLC plant with zero impact of transport and storage remains lower than that of the reference plant for values of the environmental impact of the fuel as high as 228.0 mPts/kg.

The variation of the default environmental impact of CO₂ emissions is shown in Figure 3B. The EIE of the reference plant is significantly affected by the CO₂ emissions, since, in this case, all produced CO₂ is emitted to the atmosphere. This is, of course, where the benefit of CO₂ capture applies. Nonetheless, even without transport and storage, post-combustion technology will not decrease the impact of power production, unless an environmental impact approximately three times higher than the default estimate is assigned to the CO₂ emissions.²¹ It should be noted that the NO_x emissions contribute to the absolute EIE of the reference and MEA plants, but varying their specific environmental impact has a negligible effect on the overall results. On the other hand, an increase in the environmental impact of the NO_x emissions would somewhat favor the CLC plant, since this process has approximately zero NO_x emissions.

The operating efficiency of the plants strongly affects their environmental impact. This implies that a net reduction of CO₂

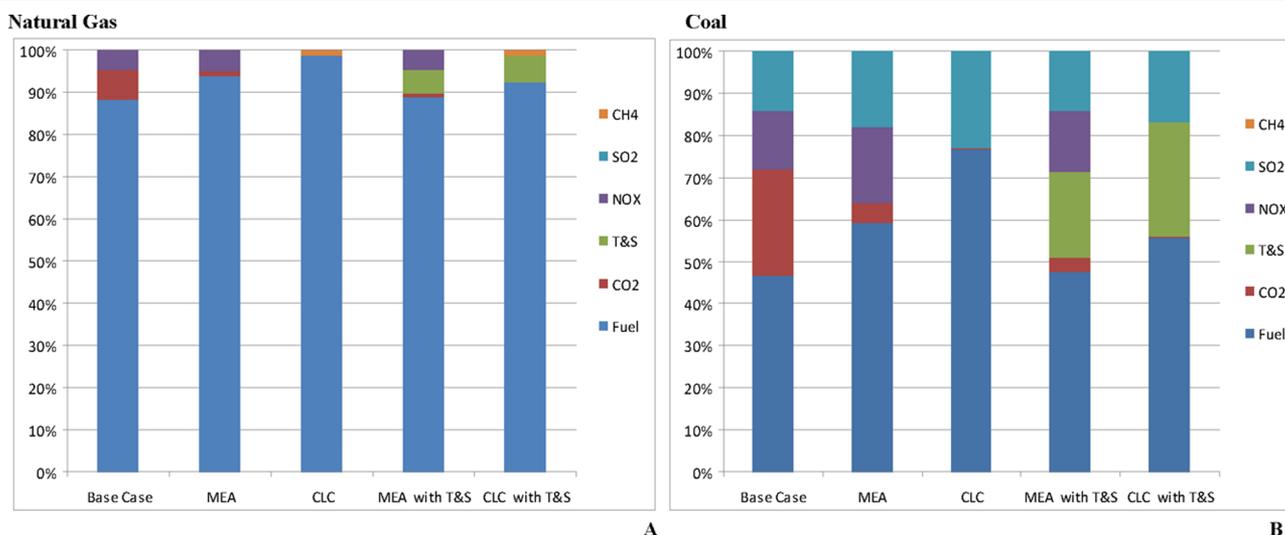


Figure 6. Contribution of different activities (e.g., construction, operation, etc.) to the EIE of the (A) natural gas and (B) coal power plants.

emissions does not necessarily result in an environmental improvement. The MEA plant has an efficiency of ~8 percentage points lower than the reference plant, requiring greater fuel usage to generate the same amount of electricity. Thus, while the plant reduces the environmental damage due to CO₂ capture, the impact of the fuel used increases significantly. The same is true for the CLC plant, which has an energy penalty of ~5 percentage points, although the tradeoff here is more balanced. To account for potential efficiency improvements, we tested a range of efficiencies of the MEA and CLC plants, from their original values (48.4% and 51.5%, respectively) up to the efficiency of the reference plant (56.5%, i.e., no energy penalty for carbon capture) (Figure 5A). In Case 1, post-combustion and oxy-fuel CO₂ capture would decrease the environmental impact of the reference plant only if operating with efficiencies higher than 53.2% and 50.6% (efficiency penalties of 3.3 and 5.9 percentage points), respectively. The seven percentage-point energy penalty targeted in 2020–2030 by the IEA for a post-combustion plant⁴ would result in an exergetic efficiency of 49.8% and would, thus, still not produce any net environmental improvement (it results in an EIE 1.8 mPts/kWh higher than that of the reference plant).

Furthermore, the addition of Subsystem 2 (Case 2) can burden the overall impact of the CCS plants significantly. Applying a specific environmental impact of 5.0 mPts/kg for transport and storage results in the CLC plant performing environmentally worse than the reference plant by 1.4 mPts/kWh. In this case, the oxy-fuel plant could potentially be better than the reference plant only if a low value is assigned to the environmental impact of natural gas and/or a high value is assigned to the environmental impact of CO₂ emissions (Figure 3B). On the other hand, the MEA plant has an EIE 4.3 mPts/kWh higher than the reference plant when transport and storage is considered, and it is unable to perform environmentally better for any environmental impact values. In general, higher capture efficiencies are required to sufficiently offset the additional environmental burden of transport and storage. In this case, the environmental performance of the MEA plant could tolerate a minimum energy penalty of 0.2 percentage points, while the CLC plant could suffer an energy penalty of up to 2.4 percentage points (Figure 5A).

3.2. Coal Power Plants. The reference coal power plant has an exergetic efficiency of 37.3% and results in an EIE of 17.6 mPts/kWh. The contributions of the individual specific environmental impacts to the EIE are shown in Figure 6B. Assuming that the efficiency ratio between the coal CLC and MEA plants is the same as for the natural gas plants, the coal MEA plant results in an energy penalty of 12 percentage points,⁴ and the coal CLC plant in a penalty of 10 percentage points. In Case 1, the EIE of the MEA plant using the default impact values is ~16% higher than that of the reference plant, while the EIE of the CLC plant is ~17% lower.

In general, a variation of the environmental impact of the fuel affects the EIE more in the coal plants than in the natural gas plants and we find that the MEA coal power plant does not show any environmental improvement, unless the specific environmental impact of coal is decreased to approximately one-fourth of its default value (from 22.2 mPts/kg to 6.2 mPts/kg). Conversely, the CLC plant shows a lower environmental impact than the reference plant, even when the specific environmental impact of coal is doubled (see Figure 4A).

Because of the large amount of generated CO₂ emissions in coal plants, the assigned value for the environmental impact of CO₂ influences the EIE of the coal plants more than in the

natural gas plants (Figure 4B). In Case 1, the CLC plant can impact the environment up to ~15% less than the reference plant. Meanwhile, the MEA plant would perform better environmentally than the reference plant only if the specific environmental impact of CO₂ were double its default value.

Although we use a coal with a high content of sulfur (bituminous coal Illinois 6.0 with a mass composition of 60.42% carbon, 4.45% S, 3.89% hydrogen, 1.07% nitrogen, 0.05% Cl, 14.25% ash, and 7.97% moisture) and the SO₂ that is generated is substantial, the absolute mass of SO₂ emissions remains considerably smaller than the CO₂ emissions. However, SO₂, which causes significant damage to the eco-system by acidification and eutrophication (Table 2), results in a much higher specific environmental impact when compared to CO₂ and it, thus, greatly affects the EIE of the plants. Nevertheless, because changes in the environmental impact of SO₂ also affect the reference plant, the relative difference between the plants is not affected by the sulfur content of the coal significantly.

As in the case of the natural gas plants, we also assessed the environmental impact of the coal CCS plants assuming higher efficiencies (Figure 5B). The CLC plant represents a net environmental improvement for a wide range of efficiencies, while the MEA plant requires much higher efficiencies to have a positive effect. The MEA plant without consideration of transport and storage eventually becomes environmentally equivalent to the reference plant for a relative energy penalty of ~8 percentage points, while the CLC plant can tolerate an energy penalty of up to ~15 percentage points before showing higher impacts.

When, however, we include Subsystem 2 to our analysis (Case 2), the CLC plant loses its advantage relative to the reference plant, performing worse by ~2.6 mPts/kWh, while the MEA plant shows a higher environmental impact by 8.0 mPts/kWh. Nonetheless, the CLC plant shows a net reduction in environmental impact (for an energy penalty of ~6 percentage points), which is sustained for a relatively wide range of efficiencies. In contrast, the MEA plant presents a lower EIE than the reference plant only with an energy penalty very close to zero, because of its relatively low CO₂ capture percentage (85%). Variations in the environmental impact of coal do not affect the results significantly when transport and storage are included. The MEA plant never allows an improvement environmentally, while the CLC plant can reduce the EIE only when the environmental impact of coal is assumed to be ~60% of its default value. Alternatively, the CLC plant with CCS could reduce the EIE if the specific impact of CO₂ were increased to more than 60% of its default value (8.7 mPts/kg instead of 5.5 mPts/kg). The MEA plant with CCS would require an ~3-fold higher environmental impact of CO₂ to become environmentally attractive.

4. DISCUSSION

Overall, it has been found that, in both coal and natural gas plants, the efficiency reduction associated with the capture technology is the most important parameter when estimating and comparing the environmental impacts associated with electricity generation using fossil fuels. Also, there are some parameters that contribute significantly to the absolute EIE value, but their influence is very small in relative terms, when comparisons between business-as-usual and CCS are conducted. For example, SO₂ and NO_x emissions determine the magnitude of the environmental impact of the plants, but because they influence the CCS and the reference plants in a similar way, their importance in relative terms becomes very small.

In natural gas power plants, the EIE is greatly influenced by the specific environmental impact of natural gas, while CO₂ emissions do not affect the environmental performance of the plants significantly. If the impact of natural gas were lower than the default value, capturing emissions would become more important and the absolute values of the EIE would drop significantly.

In coal power plants, the absolute value of the EIE depends strongly on the SO₂ emissions, due to their high specific environmental impact.²¹ The assumed 95% capture of the generated SO₂ decreases the overall effect of these emissions on the EIE of the plants considerably. Nevertheless, because the decrease of the CO₂ emissions affects the results of the CCS plants with but not those of the reference plant, it affects the relative EIE of the coal plants more than the SO₂ emissions. Lastly, CO₂ reduction affects coal plants more than natural gas plants, because of the higher CO₂ mass flows of the former.

Currently, the most mature and commercially available CO₂ capture technology is chemical absorption with MEA, which still reduces the plant efficiency by ~8 percentage points in natural gas plants and ~12 percentage points in coal plants. We find that, for this specific capture technology to provide even marginal environmental improvement, an energy penalty of <3 percentage points in natural gas plants is required (<8 percentage points in coal plants).

CO₂ capture with chemical absorption, transport, and storage could potentially be considered to perform environmentally better than business as usual, only if the values of the environmental impacts of fuel and CO₂ deviate substantially from their default estimates and the environmental footprint of transport and storage is kept at low levels. In contrast, CO₂ capture with CLC remains environmentally beneficial with an energy penalty of up to 2.4 percentage points in natural gas plants and 6 percentage points in coal plants. Under favorable assumptions, this technology shows a penalty of 5 percentage points when incorporated into natural gas plants and a penalty of 10 percentage points when incorporated into coal plants. It should be mentioned, however, that since this technology is not currently available, its realization is also associated with much higher uncertainties.

Counterintuitively, our results show that coal plants produce electricity with lower environmental impact than natural gas plants. Two factors play a significant role in obtaining this result: the desulfurization process in the coal plants and the fuel energy surplus. If we had ignored the desulfurization unit, the EIE of the reference coal plant would approximately triple, resulting in a much higher environmental impact than that of the reference natural gas plant. Similar results would also have been obtained if the fuel surplus had not been accounted for in the fuels' impacts (i.e., if only present-day extraction impacts were accounted for), because the depletion of natural gas resources is assumed to have a higher future impact than coal.²¹ In such a case, because the conventional extraction of natural gas is associated with a lower specific environmental impact than coal, the natural gas reference plant would have a substantially lower EIE than a similar coal reference plant.

Lastly, given that CCS is considered an economically viable option for reducing CO₂ emissions, its evaluation would be facilitated by setting a limit to the acceptable EIE (or relative EIE). Such a limit would allow a more straightforward and transparent evaluation of whether a CCS plant can balance the additional costs with the environmental benefit of CO₂ capture.

5. CONCLUSIONS

With present environmental data and reported efficiency penalties, carbon capture using post-combustion technologies, although implementation-ready, appears to be a rather controversial choice for CO₂ emission reduction in power plants, since it imposes a high investment cost with a questionable benefit or even increased impact on the environment. Chemical looping combustion is a more promising method that could more likely result in an environmentally advantageous performance, assuming that technical implementation challenges are resolved.

The main disadvantage of CCS is that the large energy requirements associated with capture technologies reduce plant efficiency significantly. The most effective way to reduce the environmental impact of a power plant when compared to business-as-usual is to decrease fuel usage, which can directly reduce the amount of CO₂ generated. Thus, investment into improving the efficiency of electricity generation and use (where possible) or into alternative energy sources could, most probably, address the issue of anthropogenic CO₂ emissions more directly and spare the excessive energy penalties, economic burden, as well as high-risk that accompany the application of CCS technologies.

APPENDIX: PRESENTATION OF THE RESULTS USING THE PERSPECTIVES E,E AND I,I OF ECO-INDICATOR 99

In the following section, the figures presented in the paper and generated using the default perspective "H,A" are reproduced using the perspectives "E,E" and "I,I" (See Figure A1).

The effects of the environmental impacts of fuel on EIE for the natural gas power plants are similar for both the "E,E" and "H,A" perspectives. On the other hand, coal is assumed to have higher surplus energy and weight in the "E,E". This results in approximately double the contribution of coal to the EIE for the coal-fired power plants, when compared to the perspective "H,A".

In the perspective "I,I", fossil fuel depletion is not taken into account. Thus, in this case, the emissions determine the

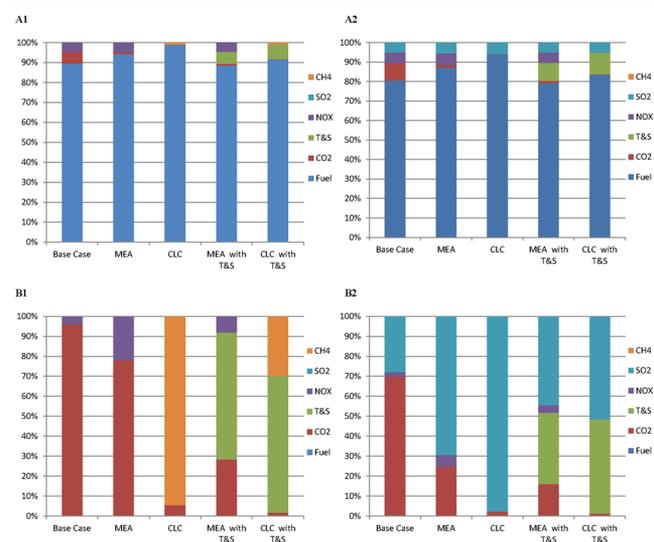


Figure A1. Contribution of different activities (e.g., construction, operation, etc.), based on plant type and perspective. Each panel is labeled XY, where X represents the perspective (A = E,E perspective, B = I,I perspective) and Y denotes the plant type (1 = coal, 2 = natural gas).

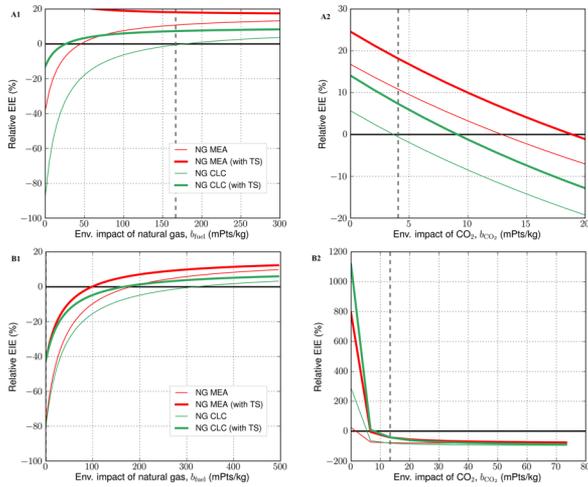


Figure A2. Effect of the environmental impact of natural gas and CO₂ on the EIE of the natural gas power plants, relative to the reference plant, using different perspectives (for an environmental impact of transport and storage of 0.0 and 5.0 mPts/kg). Each panel is labeled XY, where X represents the perspective (A = E,E perspective, B = I,I perspective) and Y denotes the type of gas (1 = natural gas, 2 = CO₂). Negative values of the relative EIE imply environmental benefit.

magnitude of the EIE of the plants. In the reference plants, the main contributor is CO₂, while in the plants with CCS, it is the remaining emissions that largely influence the EIE. When transport and storage are included in the natural gas plants their environmental impact becomes the main contributor to the EIE, while, for coal plants, the effect of SO₂ emissions remains, at all times, higher than that of transport and storage. (See Figure A2.)

Using the perspective “E,E”, we find that the EIE is affected by this only when very low values are assigned to the specific environmental impact of natural gas. As expected, the environmental impact of coal affects the CLC plant more without transport and storage. Changes in the environmental impact of CO₂ show a slightly higher environmental impact, when compared to the default perspective “H,A”. When using the perspective “I,I”, changes in the environmental impact of CO₂ in the natural gas plants affect the results only when this obtains relatively low values. Only when the environmental impact for the least favorable scenario of CCS, compared to the reference plant.

Using the default values of the perspective “E,E” we find that all coal power plants are associated with much higher

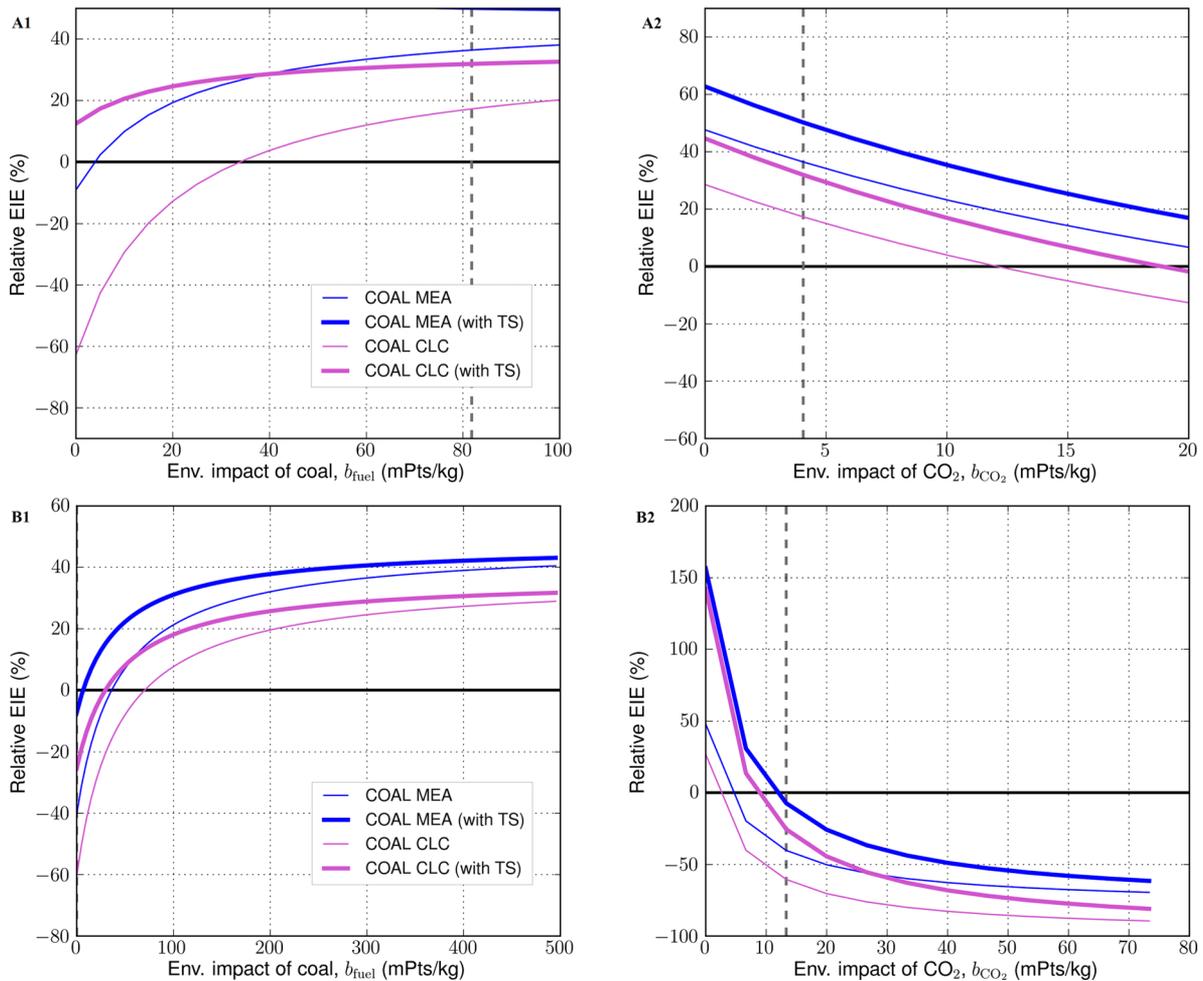


Figure A3. Effect of the environmental impact of coal and CO₂ on the EIE of the coal power plants, relative to the reference plant, using different perspectives (for an environmental impact of transport and storage of 0.0 and 5.0 mPts/kg). Each panel is labeled XY, where X represents the perspective (A = E,E perspective, B = I,I perspective) and Y denotes the material (1 = coal, 2 = CO₂). Negative values of the relative EIE imply environmental benefit.

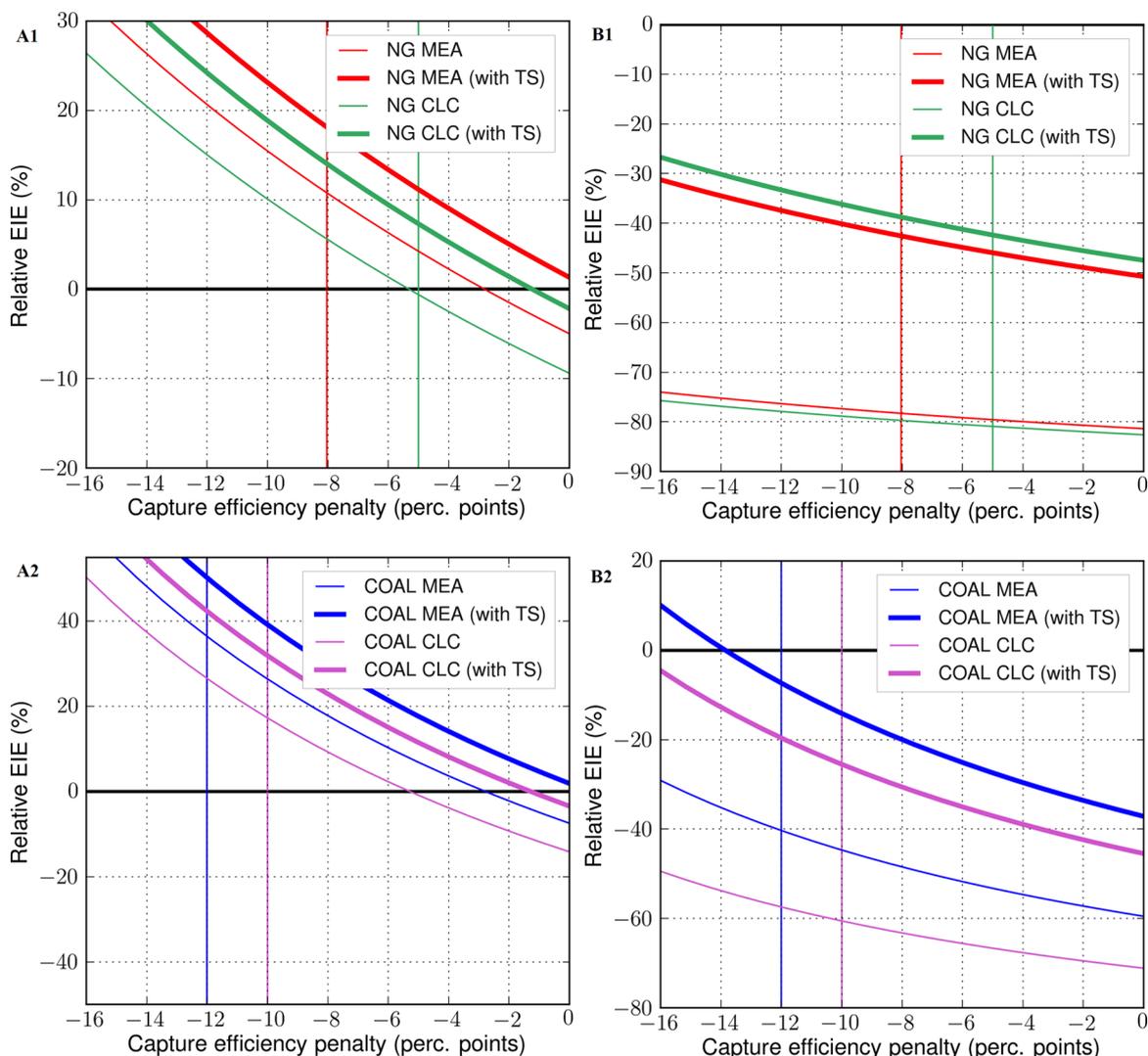


Figure A4. Effect of the overall thermodynamic efficiencies on the EIE, relative to the reference plant, using different perspectives (for an environmental impact of transport and storage of 0.0 and 5.0 mPts/kg). Each panel is labeled XY, where X represents the perspective (A = E,E perspective, B = I,I perspective) and Y denotes the type of plant (1 = natural gas, 2 = coal). Negative values of the relative EIE imply environmental benefit.

694 environmental impacts than the respective reference plant.
 695 Changes in the default environmental impacts of fuel and CO₂
 696 of the perspective show worse results than those obtained using
 697 the default perspective “H,A”. On the other hand, all coal
 698 power plants appear to have better environmental performance
 699 when compared to the reference plant, when the perspective
 700 “I,I” is considered. Similar to the natural gas plants, a decrease
 701 in the environmental impact of CO₂ leads to a higher
 702 environmental impact of CCS power plants, when compared
 703 to the reference plant. In addition, the assignment of a relatively
 704 small environmental impact to coal would quickly result in a
 705 higher environmental impact, relative to the reference plant.
 706 (See Figure A4.)

707 The results obtained for natural gas plants using the
 708 perspective “E,E” are similar to those obtained when using
 709 the perspective “H,A”. According to the “E,E”, the efficiency
 710 penalty of the coal plants must be much smaller, in order for
 711 the plants including CCS to present a relative environmental
 712 benefit. With the perspective “I,I”, the plants can suffer very
 713 high energy penalties, compared to the reference plant and still
 714 be environmentally beneficial. This, however, is a direct result

of the absence of any environmental impact for fossil fuel
 depletion that strongly influences the results of the other
 studied perspectives.

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Notes

The authors declare no competing financial interest.

ACKNOWLEDGMENTS

The authors are grateful to Alexander Robinson for helpful
 comments that improved the paper. F.P. would like to thank
 the IEF Marie Curie Action PEOPLE-2012-IEF-GENERGIS-
 332028, funded by FP7.

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